

Work Order ID 101348

Wednesday, May 08, 2013 8:45:14 AM

101348Ship today
Page 1

Item ID: D412-738-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Dual Disabling 204/212/412

Stop ***NS2***

Start Date: 5/8/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/8/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: *WKE*Date: *13-5-8*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-738-011 CHG002

DAS
06
2-8

13/5/8

110

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

1K

20 13-5-8

120

0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

DAS
06
2-8

13/5/8

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Page 2

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Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-738-011 Location: _____ PPP Rev: _____ Ensure that
keys are attached to D3368-041 and D3393-041 D3368-041 Key
Numbers D3393-041 Key Numbers

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

1 *Sh* 13-05-08

MC5 13-05-08

MC5 13-05-08

Picklist Print

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Page 1

Work Order ID: 101348

Parent Item: D412-738-011

Start Date: 5/8/2013

Required Date: 5/8/2013

Parent Item Name: Dual Disabling 204/212/412

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D Removed Manufacturing 06-03-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3368-041

Tail Rotor Portal Disabling Kit

Manufactured

No

120

Each

2.0000

1

1

SP

SP

Location

Loc Qty

Loc Code

ST489A

2

75218

2

D3393-041

Battery Lock Assembly

Manufactured

No

110

Each

3.0000

1

1

SP B-58

SP

Location

Loc Qty

Loc Code

st493

3

96433

3

1

13/5/08
REFERENCE ONLY

4.0 PARTS LIST

Part Number	Description
D412-738-011	DUAL DISABLING KIT
D3368-041	TAIL ROTOR PEDAL DISABLING KIT
1 D3368-051	* PEDAL LOCK ASSEMBLY
1 D3384-047	* CYCLIC SOCK
1 HX-81	* 1/4" -20 SOCKET HEAD CAP SCREW
2 AN960-416	* WASHER
1 D3373-7K	** KEY, REPLACEMENT
D3393-041	BATTERY DISABLING KIT
1 D3373-1K	** KEY, REPLACEMENT

* shown for reference only, part is included in D3368-041 assembly above

** shown for reference only, p/n for ordering replacement keys

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Reference:

Customer:

Approvals: Process Plan: *W*Date: *13-5-8*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-738-011 CHG002

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

MCS 13-05-08